## **PGA** Sockets



#### Features:

- · Low insertion force (1 oz. average per pin).
- Screw-machined terminals with multi-finger contacts for reliability.
- Closed bottom terminal for 100% anti-wicking of solder.
- Tapered entry for ease of insertion.
- Custom designs available.

#### Specifications:

#### Terminals:

Brass - Copper Alloy (C36000) ASTM-B-16

#### Contacts:

**Beryllium Copper** (C17200) ASTM-B-194

#### Solder Preform:

Standard: 63Sn/37Pb Lead-free: 95.5Sn/4.0Ag/0.5Cu

#### Plating:

- G Gold over Nickel
- M Matte Tin over Nickel
- T Tin/Lead over Nickel

Gold per ASTM-B-488 Matte Tin per ASTM545-97 Tin/Lead per MIL-P-81728 Nickel per QQ-N-290

## INTERCONNECTIONS

5 Energy Way, West Warwick, RI 02893 USA Tel: 800.424.9850 | 401.823.5200 Fax: 401.823.8723 info@advanced.com | www.advanced.com Catalog 16

#### Interstitial PGA Sockets Low Insertion Force .100/(2.54mm) Staggered Grid

Table of Models		
- Marine Marine	Description: Peel-A-Way <sup>®</sup> (KSX) Material: Polyimide Film Index: -269°C to 400°C (-452°F to 752°F)	Type -210 Shown
	Description: Molded (RSX) Mat'l: High Temp. Liquid Crystal Polymer (LCP) Index: -40°C to 260°C (-40°F to 500°F)	Molded Body       .100 (2.54)       Type -235 Shown

RSX replaces CSX.

#### Options



#### Tape Seal - add 3M to end of part number

- · Removable tape seal protects plated contact in harsh environments
- Sealed socket will not allow dirt and other contaminants to enter socket chamber and become entrapped behind contact fingers
- Spray flux without contaminating contact area

#### Material

Silicone Backed Polyimide Film, -74°C to 260°C (-100°F to 500°F) Intermittent to 371 °C (700 °F)

#### How To Order



Note: Terminals plated with Matte Tin are available only with Gold plated contacts. Quick-Turn delivery is not available on products with Matte Tin plating.

ompliant



23 x 23 rows

- Full grid insulators loaded to your specific footprint.
- Open centers available upon request (consult factory).
- Hundreds of footprints available online.
- Use our online Build-A-Part feature or download a Footprints Booklet in PDF format.

#### Available Online:

- Extraction Tools
- RoHS Qualification Test Report
- CAD Drawings

## ADVANCED INTERCONNECTIONS

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### • Elimi opera

2 Solder\_ Preforms

> .018 Dia. (.46)

SOLDER PLATED THRU HOLE (PTH) PCB

.165 (4.19)

.180 (4.57)

Intrusive Reflow Application

Solder Preform

> .018 Dia. (.46)

#### Solder Preform Terminals

Solder

Preform

.031 .155 (.79) (3.94)

038 Dia

(.96)

.165 (4.19)

.250 (6.35)

- Combines the labor of socket loading and solder application into one operation.
- Eliminates the use of solder paste and screening operation.
- Eliminates solder bridges and/or solder shorts due to excess solder.
- Ensures a reliable solder joint with controlled solder volume.
- Ideal for surface mount and mixed technology applications.
- For custom solder preform terminal applications consult factory.

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## Design Your Own PGA Socket



Advanced has complete design and manufacturing capabilities available for your PGA socket needs.

By answering the following questions we can manufacture a socket to accept your device.

Copy this page and fill in the information required. Fax to 401-823-8723.

#### Check insulator required.

High Temp. Molded LCP

🗌 FR-4

Peel-A-Way<sup>®</sup> Polyimide Film

#### Fill in the following information.

a. What is the pin diameter of device?
b. What is the min/max lead lengths of device?
c. Keying chamfer required on socket?
Yes No
d. Is there a standoff on device?





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### Standard Grid Design Your Own PGA Socket .100/(2.54mm) Pitch

Co	ntact Information							
			Date:					
Cor	npany Name:							
Address:								
City		State:	ZIP:	Country:				
Spe	ecifier:		Title:					
Pho	one:		Fax:					
Em	ail:		Pin Cour	nt:				
Fil	l in Pin Location	(Fill in or su	ıbmit device mechan	ical specifications.)				
A A A A A Y V V U T R P N M L K J H G F E D C B A			9 <sub>2</sub> 2 <sup>1</sup> 2 <sup>23</sup> 2 <sup>5</sup>	Seating PlaneSocketPCBAll sockets viewed looking toward seating plane of PCB and into fernale side of socket.Image: SocketImage: Socke				
Cir	cle Terminal Stul	Additional s See Termina	tandard and custom als section or consul	terminals available. t factory.				
	Type -210 Peel-A-Way <sup>®</sup> only	Type -85 Peel-A-Way® only	Type -51	Туре -04				
	058 Dia. (1.47)	.058 Dia. (1.47)	.072 Dia. (1.83)	.130 (3.30) (3.30) (2.79) .028 Dia. (.71)				
	Type -01 Molded or FR-4 only	Type -33 Peel-A-Way <sup>®</sup> only	Tin/Lead: Type Le <u>ad-free: Type</u>	∋ -150 e -811				
	.072 Dia. (1.83) → 1.45 (3.68) .165 (4.19) .125 (3.18) .020 Dia. (.51)	.072 Dia. (1.83) .165 (4.19) .125 (3.18) .125 (3.18) .125 (3.18)	Solder Preform + (() () () ()	072 Dia. (1.83) ↑ 165 4.19) ↓ 125 3.18) ↓ 20 Dia. (.51)				

Products shown covered by patents issued and/or pending. Specifications subject to change without notice.

## Interstitial Grid Design Your Own PGA Socket .100/(2.54mm) Pitch Staggered

Contact Information			
		Date:	
Company Name:			
Address:			
City:	State:	ZIP:	Country:
Specifier:		Title:	
Phone:		Fax:	
Email:		Pin Count:	
Fill in Pin Location	(Fill in or su	bmit device mechanical	specifications.)
BE       0			Seating Plane         Jocket         Jocket         PCB         All sockets viewed looking toward seating plane of PCB and into female side of socket.         Jocket         Jocket         Note:         Chamfer one corner for pin No. 1 location.
	Additional s	tandard and custom ter	minals available.
	Type -234	us section or consult fai Tin/Lead: Type <u>-3</u>	ctory. 13 Tin/Lead: Type -432
Peel-A-Way® only	Molded/FR-4	Lead-free: Type -8 Molded/FR-4	14 Lead-free: Type -815 Peel-A-Way® only
.034 Dia. (86)	(1.50) .165 (4.19) .180 (4.57) .018 Dia.	2 Solder Preforms +	ia. 0.58 Dia. (1.47) Solder Preform (1.79) (3.84) (3.84) (.97) (.97)
Tin/Lead: Type -311 Lead-free: Type -813	Type -82 Molded/FR-4		
Molded/FR-4 .059 Dia. (1.50) + - .165 Solder Preform .018 Dia. + - .018 Dia. + - .018 Dia. + -	.018 Dia. 4		

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#### k insulator required.

ligh Temp. Molded LCP R-4 Peel-A-Way<sup>®</sup> Polyimide Film n the following information. hat is the pin diameter of vice? TTT → I Pin Diameter hat is the min/max lead igths of device? TTT Lead Length eying chamfer required on cket? /es 🔲 No there a standoff on device? 'es 🔲 No TTT-- 177 If yes, give Standoff Length



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inch/(mm)

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